Gramma-Ray Radiation posimetry Hellicing Changes in Optical Activity of Certain Hydrocarbons. Letter to the Editor

73333 507/85-3-3-18/38

references; 2 Soviet, 2 French, 2 U.K., and 5 U.S. The 5 most recent U.K. and U.S. references are: T. Hardwick, Canad. J. Chem., 30, 23 (1952); E. Weber, R. Schuler, J. Amer. Chem. Soc., 74, 4415 (1952); M. Day, G. Stein, Nucleonics, 8, Nr 2, 34 (1951); S. Goldblith, B. Proctor, Nucleonics, 7, Nr 2, 83 (1950); H. Andrews, P. Shore, J. Chem. Phys., 18, 1165 (1950).

SUBMITTED:

October 21, 1959

Card 3/4

78333

76333

SOV/89-8-3-18/32

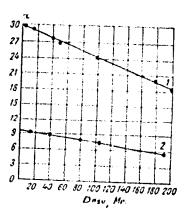


Fig. 1. Variation of the angle of rotation of the plane of polarization versus irradiation dose.

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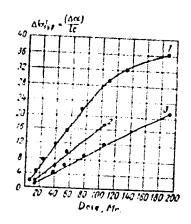


Fig. 2. Variation of the angle of rotation of the polarization plane of glucose solutions versus irradiation dose: (in %) (1) 5; (r) 10: (3) 20.

CIA-RDP86-00513R000514720003-9 "APPROVED FOR RELEASE: 08/31/2001

5(4)

AUTHORS: Starodubtsev, S.V., Member AS Uz SSR, SOV/166-19-1-9/11

Ablyayev, Sh.A., and Generalova, V.V.

TITLE:

Radiolysis of Saccharose (Radioliz sakharozy)

PERIODICAL: Izvestiya Akademii nauk Uzbekskoy SSR, Seriya fizikomatematicheskikh nauk, 1959, Nr 1, pp 75-80 (USSR)

ABSTRACT:

The influence of γ -rays (Co⁶⁰) to the water solution of saccharose is investigated. It is stated: 1) change of the specific rotation of the plane of polarization; 2) this change increases with the radiation and decreases with the concentration of the solution; 3) here the decision depends on the solvent; 4) a great quantity of hydrogen, oxygen, CO, and several hydro-

carbons is separated; 5) change of the solution velocity in water; irradiated saccharose is solved ca. 2-3 times quicker than the non-irradiated saccharose; 6) change of the colour of

the solution.

There are 15 references, 5 of which are Soviet, 2 English, and

8 American.

ASSOCIATION: Fiziko-tekhnicheskiy institut AN Uz SSR (Physico-Technical

Institute AS Uz SSR)

SUBMITTED: September 10, 1958

Card 1/1

33661

S/058/61/000/012/015/083 A058/A101

21.7200 AUTHORS: also 4112 3212

Ablyayev, Sh.A., Generalova, V.V., Starodubtsev, S.V.

TITLE:

Concerning gamma-dose measurement from variation in optical activi-

ty of carbohydrates

PERIODICAL:

Referativnyy zhurnal. Fizika, no. 12, 1961, 70, abstract 12B230 (Tr.

Tashkentsk. konferentsii po mirn. ispol'zovaniyu atomn. energii,

1959, v. 1, Tashkent, AN UZSSR, 1961, 159 - 163)

TEXT: Radiation effects in sugar and glucose solutions were investigated in the dose range 0-200 million roentgens. The coefficient of optical activity was monitored by means of a sensitive polarimeter. Results showed that the angle of rotation of the polarization plane decreases linearly with irradiation dose. The effect of concentration incident to this variation of the specific rotation was investigated. Glucose solutions are recommended as dosimetric liquids in view of their long preservability, the constancy of the changes that take place in them and their insensitivity to temperature.

[Abstracter's note: Complete translation]

Card 1/1

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GENERALOUA, U.U.

S/166/63/000/001/004/010 B104/B186

AUTHORS:

Starodubtsev, S. V., Generalova, V. V., Polyak, G. V.

TITLE:

The influence of the irradiation conditions on the radiolysis

of carbohydrate solutions

PERIODICAL:

Akademiya nauk Uzbekskoy SSR. Izvestiya. Seriya fiziko-

matematicheskikh nauk, no. 1, 1963, 39 - 45

TEXT: Glucose, maltose and saccharose solutions have been irradiated in closed and open ampuls of molybdenum glass by ${\rm Co}^{60}$ with an activity of $120\cdot 10^{13}$ g·equ. Ra, the dose rates being varied between 27 and 600 r/sec at temperatures between 0 and 80°C. The aim was to study the influence of the dose rate, the temperature and occluded gases on the properties of this solutions. Results: The rotation of the polarization plane increases with the dose rate. The variation of the specific rotation is the greater the smaller concentration. The polarization plane rotation of a solution depends only slightly on the dose rate, on the irradiation temperature, on the outer pressure and on the existence of occluded gases. The absorption maxima are in the near UV (264 - 270 mm) and depend linearly on the dose Card 1/2

S/166/63/000/001/004/010 B104/B186

The influence of the irradiation....

rate in wide range. Dose rate, pressure, presence of oxygen show almost no effect on the absorption maximum. The dioxyacotone yield increases considerably with the irradiation temperature. The upper limit of determination of the absorbed dose depends highly on the concentration of the solutions. At a glucose concentration of 9% the upper limit is $300\cdot10^9$ r, $18\%-450\cdot10^6$ r, $45\%-800\cdot10^6$ r. Similarly, at high dose rates, a new acidic polymer with a molecular weight of 1200-4000 and an empirical formula $(C_6H_{10}O_{6.8})_n$ was discovered by S. A. Barker et al., Rad. Res., 16, N3, 1962. There are 6 figures.

ASSOCIATION: Institut yadernoy fiziki AN UzSSR (Institute of Nuclear Physics AS UzSSR)

SUBMITTED: October 9, 1962

Card 2/2

3/166/63/000/001/005/010 B104/B186

AUTHORS:

Starodubtsev, S. V., Generaloya, Y. Y.

TITLE:

The use of some carbohydrates for desimetry of neutrons

mixed with y-fields.

Card 1/2

PERIODICAL: Akademiya nauk Uzbekskoy SSR. Izvestiya. Seriya fiziko-

matematicheskikh nauk, no. 1, 1963, 46 - 50

TEXT: The first section is a study of dose measuring in mixed radiation fields according to the variation of the polarization plane rotation in irradiated solutions of glucose, maltose and saccharose. It is found that, with a decrease of the neutron flux in the order of one magnitude within the range of a neutron flux of 2.10¹³ neutrons/cm², the decrease of the specific rotation angle does not exceed. 10 % at one integral dose. The second section deals with dose measuring according to an investigation of the absorption spectra of the irradiated solutions. The absorption spectrum of an 18 % glucose solution shows a monotonic increase of absorption density dependent on the radiation dose between 230 and 290 mm. It is

shown that his method; can be expanded for measuring small doses. In the

The use of some carbohydrates for ...

S/166/63/000/001/005/010 B104/B186

third section the influence of the reactor radiation on the viscosity of glucose solutions is studied. There is a lower limit of the radiation dose above of which the viscosity increases considerably. The lower the concentration the lower the limit. If the solution is irradiated further a solid phase is precipitated. The method is of interest for studying the physico-chemical processes arising in the solution during irradiation but not of any value for quantitative measurements. There are 7 figures.

ASSOCIATION: Institut yadernoy fiziki AN UzSSR (Institute of Nuclear Physics AS UzSSR)

SUBMITTED: October 9, 1962

Card 2/2

STARODUBTSEV, S. V.; GENERALOVA, V. V.

Use of some carbohydrates for the dosimetry of neutron, mixed, and Y-fields. Izv. AN US.SSR. Ser. fiz.-mat. nauk 7 no.1: 46-50 '63. (MIRA 16:4)

1. Institut yadernoy fisiki AM UsSSR.

(Carbohydrates) (Radiation—Dosage)

SRAFIUNOV, A.S.; GENERALOVA, V.V., kand. fiz.-mat. nauk, otv. red.; SOKOLOVA, A.A., red.

[Radionativity and documents control] (addachtiment)

[Radioactivity and dosimetric control] Radioaktivnost' i dozimetricheskii kontrol'. Tashkent, Izd-vo "Nauka" Uzb.SSR 1964. 207 p. (MIRA 17:6)

一连点 描述:

L 33796-66 EWT(m) ACC NR: AP6025121 SOURCE CODE: UR/01/2/2/200/001/06/2/00/4 38 AUTHOR: Starodubtsey, S. V.; Abdukadyrova, I. Kh.; Generalova, V. V. ORG: Institute of Nuclear Physics, AN UzSSR (Institut yadernoy fiziki AN UzSSR) TITLE: Loop dose transformer SOURCE: AN UzSSR. Izvestiya. Seriya fiziko-matematicheskikh nauk, no. 1, 1966, 62-64 TOPIC TAGS: physical chemistry, chemical reactor, radiation dosimetry, photoelectric detection equipment ABSTRACT: The operating principle of a loop dose-moter Is based on the recording of physicochemical changes in aqueous glucose solutions circulating through the active zone of a reactor. The use of such a system allows the remote and continuous measurement of an absorbed dose of mixed radiation in one of the vertical channels of a VVR-S reactor without substantial disturbance of the dose field of the active zone. The working part of the loop to be placed in the active zone will be U-shaped, spiral, or cylindrical, depending on the experimental requirements. An SA-2 photoelectric saccharimeter is used as the recording device. A comparison of the dosimetric characteristics for a loop with a spiral irradiator and one with a U-shaped irradiator showed that the change to a U-shaped irradiator results in an increase in the transformation coefficient. The transformation coefficient can also be increased by maintaining the level of dosimetric liquid or by adding to the device special expanders which increase the total volume of the dosimetric system. Orig. art. has: 2 figures. [JPRS: 35,534]
SUB CODE: 07, 09, 06 / SUBM DATE: 14Jul65 / ORIG REF: 004 system. O SUB CODE: 09/6

SHEVKUNOVA, Ye.A., GENERALOVA, Z.N.

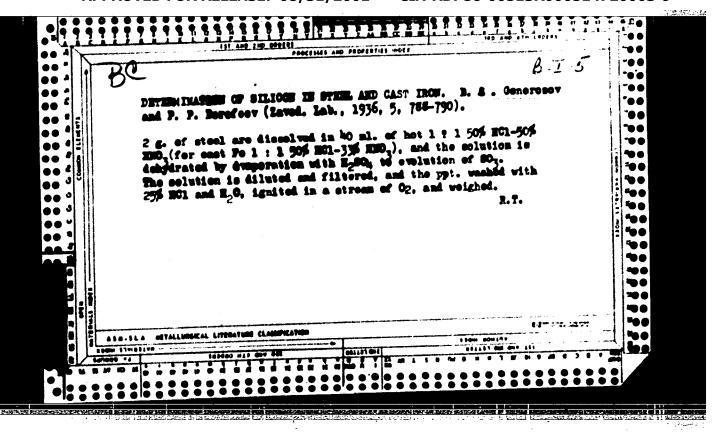
Ways of aliminating Moxoplasma from the body of an infected animal. Med. paraz. i paraz. bol. 32 no.4:451-454 11-Ag *63.

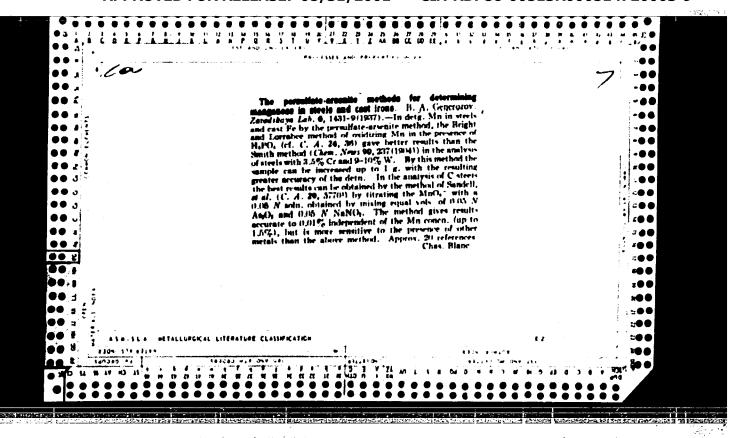
(MIRA 17:8)

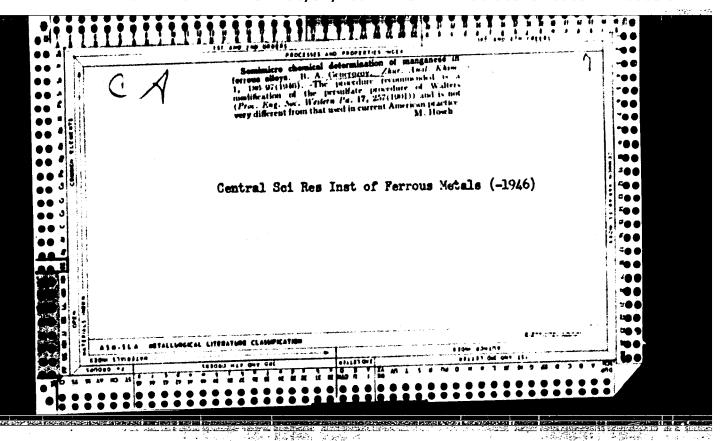
L. Iz laboratorii tokseplazmoza (zav. - doktor biologicheskikh nauk D.N. Zasukhin) Otdela prirodnochagovykh infektsiy (zav. - chlen-korrespondent AMN SSER P.A. Petrishcheval Instituta epidemiologii i mikrobiologii imeni N.F. Gamalei AMN SSER (dir. - prof. P.A. Vershilova).

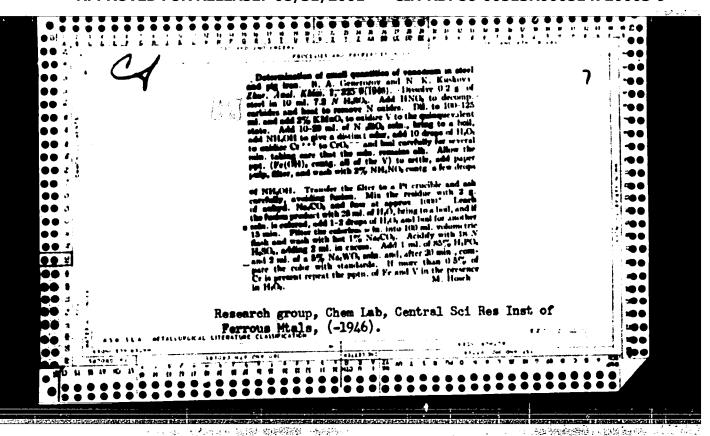
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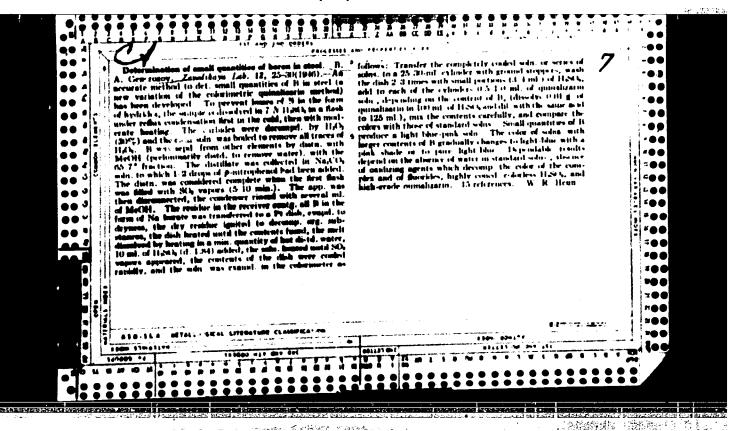
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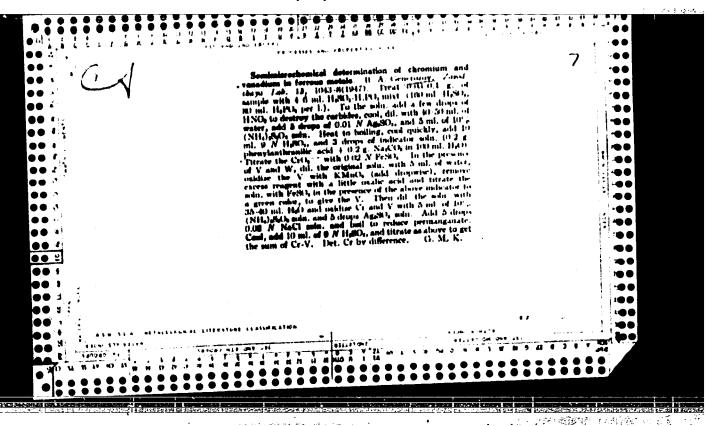


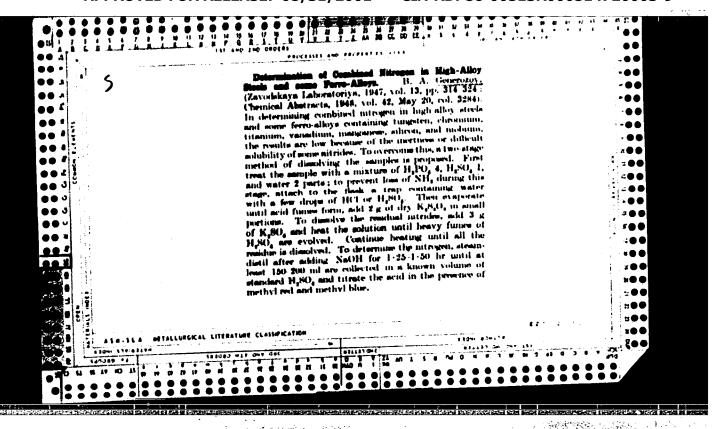












GENEROZOV, B. A.

PA 6ZI75

引張者を記録を記録を表しました。

UMB /Notals Field - Determination Steel Alloys Mar 1948

"A Semimicrochemical Method of Nickel Determination in Alloyed Steels," B. A. Generozov, Cent Sci Res Inst Ferrous Metal, 5 pp

"Zavod Lab" Vol XIV, No 3

Develops semimicrochemical variation of the replacement cyanometric method of determining nickel.

Differs from usual macrometric method of determining weight composition. Determines best methods for conducting these experiments. It is accurate and requires little time and a minimum of apparatus and materials.

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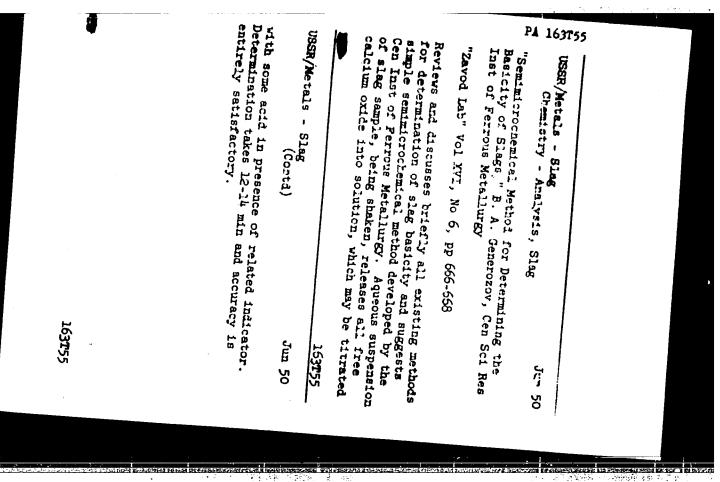
GENEROFOV, B. A.

USSR/Engineering - Metallurgy Steel, Analysis Sep 49

"Barytic Method for Determining Carbon in Steel and Other Products of Metallurgical Production," B. A. Generozov, Cen Sci Res Inst of Ferrous Metal, 5 1/4 pp

"Zavod Lab" Vol XV, No 9-0.1019-1014

Suggests methods for determining very small amounts of carbon in steel, ferroalloys, and other metallurgical products (accuracy to 0.001-0.002%), and for semimicrochemical determination of carbon in steels and cast iron in amounts of 0 1-0.05 grams. Accuracy of this method is close to that for the macro method, as shown in statistical table. 152T17



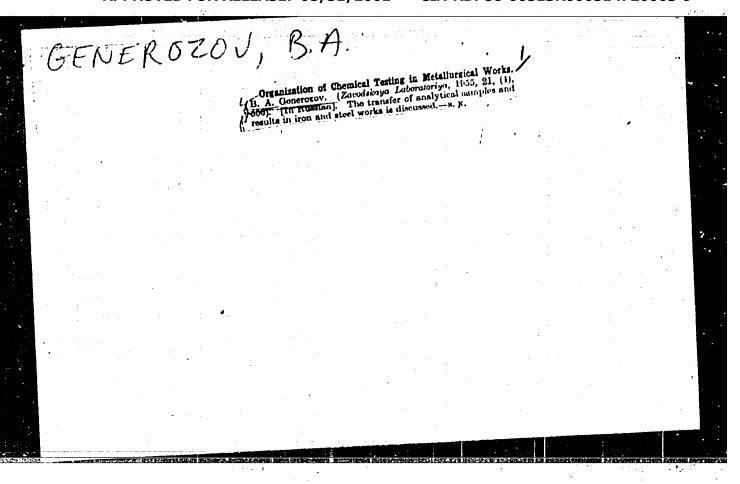
BUTANOV, N.V., kandidat tekhnicheskikh nauk, redaktor; OENEMOZOV, B.A., redaktor; DTMOV, A.M., professor, doktor, retsensent; TEOITSKATA, redaktor.

M.I., kandidat khimicheskikh nauk, retsensent; STAMODUBTSEVA, S.M. redaktor.

[Modern methods of analysis in metallurg] Sovremennye metody analiza v metallurgii, Moskva, Gos.nauchno-tekhn.ind-vo lit-ry po chornoi i tavetnoi metallurgii, 1955 222 p. (MLRA 9:1)

(Metallurgical analysis)

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BORZDYKA, A.M., dekter tekhnicheskikh nauk; KAMINSKIY, E.Z., kandidat fizikematematicheskikh nauk; BUYANOV, N.V., kandidat tekhnicheskikh nauk; CEMEROZOV B.A. detsent; GOLOVCHINER, Ya.M., inzhener.

"Preperties of materials used in turbine building and methods of testing them." Reviewed by A.M.Berzdyka and others. Zav.lab.22 ne.4: 511-512 '56. (Metals-Testing) (MIRA 9:7)

AUTHOR:

Generozov, B. A.

32-24-6-42/44

TITLE:

International Conference on Standardization (Mezhdunarodnaya

konferentsiya po standartizatsii)

PERIODICAL:

Zavodskaya Laboratoriya, 1958, Vol. 24, Nr. 6,

pp 782 - 783 (USSR)

ABSTRACT:

From November 25 to December 4, 1957 the conference of the countries of the peoples' democracies took place with the following delegates taking part in the work of the subcommission for the standardization of the Methods of Analysis for Cast--Iron and Steel: for the Hungarian People's Republic: Nagel, for the German Democratic Republic: Doctor R. Kraus, for the Polish People's Republic: V. Dontsova, Ya. Zenkevich and Ya. Inglot, for the Roumanian People's Republic: Karlyatsyanu. for the Soviet Union: B.A.Generozov and for the Czechoslovakian Republic: Professor V. Mayer. Yan Inglot (Polish People's Republic) was the president. Projects for international standards proposed by the Polish Committee for Standards (PCS) and by the German Bureau for Standardization were considered; various

Card 1/2

proposals were made, among them were the determination of carbon,

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CIA-RDP86-00513R000514720003-9

International Conference on Standardization

32-24-6-42/44

the barite method, the determination of mangenese, the determination of sulfur, the determination of phosphorus, the determination of strontium etc. The sample-taking for the chemical analysis of cast-iron and steels was explained as the second problem. Among other things it was decided to work out various standard methods in some states. Doctor Kraus proposed to standardize the apparatus for analyses especially for the determination of carbon and sulfur.

ASSOCIATION: Teentral nyy nauchno-issledovatel skiy institut cherasy metallurgii (Central Scientific Research Institute for Los. Matallurgy)

1. Industry--Standards

card 2/2

APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000514720003-9"

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GENEROZOV, Boris Alekseyevich; PONOMAREV, A.I., red.; PETRUSHA, L.F., red.izd-va; ISLENT'YEVA, P.G., tekhn.red.

[Industrial analysis in the metallurgical and coke industries]
Tekhnicheskii analiz v metallurgicheskom i koksokhimicheskom
proizvodstve. Moskva. Gos.nauchno-tekhn.izd-vo lit-ry po
chernoi i tsvetnoi metallurgii, 1959. 251 p. (MIRA 13:1)
(Metallurgical analysis) (Coke industry-Quality control)

ZHURAVIEV, I.P.; GENEROZOV, K.K.

Andrew State of the A

Largest combine of worsted manufacture in the Moscow area. Tekst. prom. 17 no.9:4-6 S '57. (MIRA 10:11)

1. Direktor Moninskogo kamvol'nogo kombinata g. Losino-Petrovskiy (for Zhuravlev). 2. Starshiy ekonomist Moninskogo kamvol'nogo kombinata, g.Losino-Petrovskiy (for Generozov).

(Moscow Province--Woolen and worsted manufacture)

KUZOVKOV. Nikolay Timofeyevich; DOHROGURSKIY, S.O., prof., doktor tekhn.nauk, retsensent; GENEROZOV, M.N., insh., red.; BELEVISZVA, A.G., izdat.red.; FUKHLIKOVA, N.A., tekhn.red.

[Theory of automatic control based on frequency methods]
Teoriia avtomaticheskogo regulirovaniia, osnovannaia na
chastotnykh metodakh. Isd.2., dop. i perer. Moskva, Gos.
nauchno-tekhn.izd-vo Coorongis, 1960. 445 p.
(MIRA 14:3)

(Automatic control)

BORISENCK, I.T.; GENEROZOV, N.N.; YEREMEYEV, N.V.; KARAMYSHKIN,
V.V.; KUZOVKOV, N.T.; BORISENOK, I.T.; KULHEOVSKAYA, N.V.;
SAVINOV, G.I., kand.fiz.-mat. nauk, dots. [deconsed];
PIROGOV, I.Z.; Prinimali uchastiye: BALAYEVA, I.A.; BALAKIN,
B.N.; BELYAYEVA, G.N.; BELYAKOV, V.I.; VELERSHTEYN, R.A.;
ZHARKOV, G.M.; KOROLEVA, V.Ye.; LITVIN-SEDOY, M.Z.; POPOV,
A.I.; FRIVALOV, V.A.; STUKALOVA, L.M.; CHISTYAKOV, A.I.;
SAVVIN, A.B., red.; CHISTYAKOVA, K.S., tekhn. red.

[Laboratory work in theoretical and applied rechanics] Laboratornyi praktikur po obshchei i prikladnoi mekhanike. Moskva, Izd-vo mosk. univ. 1963. 233 p. (MIRA 16:12)

1. Kafedra prikladnoy mekhaniki Moskovskogo gosudarstvennogo universiteta (for Balayeva, Balakin, Belyayeva, Belyakov, Velershteyn, Zharkov, Koroleva, Litvin-Sedoy, Fopov, Privalov, Stukalova, Chistyakov).

(Mechanics--Laboratory manuals)

GENEROZOV, M.V.

SUKACHEV, A.P., dotsent, kandidat tekhnicheskikh nauk; RYAZANOV, G.A., kandidat fiziko-matematicheskikh nauk (Leningrad); GUREVICH, L.E., doktor fiziko-matematicheskikh nauk (Leningrad); GENEROZOV, M.V., inzhener (Saratov).

Terminology of theoretical electric engineering. Elektrichestvo no.11:76-80 N '53. (MLRA 6:10)

1. Khar'kovskiy politekhnicheskiy institut im. Lenina (for Sukachev).
(Electric engineering--Terminology)

GANGRUSOV, P.A.

AVRASIN, Ya.D., kandidat tekhnicheskikh nauk; BERG, P.P., professor, doktor tekhnicheskikh nauk, BERNSHTEYN, M.L., kandidat tekhnicheskikh nauk; GENEROZOV. P.A., starshiy nauchnyy sotrudnik; GLINER, B.M., inzhener; DAVIDOVSKAYA, Ye.A., kandidat tekhnicheskikh nauk; YELCHIN, P.M., inzhener; YEREMIN, N.I., kandidat fiziko-matematicheskikh nauk; IVANOV, D.P., kandidat tekhnicheskikh nauk "NOROZ, L.I., inzhener; KOBRIN, M.M., kandidat tekhnicheskikh nauk; KORITSKIY, V.G., dotsent; EROTEOV, D.V., inshener; KUDRYAVTSEV, I.V., professor, doktor tekhnicheskikh nauk; KULIKOV, I.V., kandidat tekhnicheskikh nauk; IRPETOV, V.A., kandidat tekhnicheskikh nauk; LIKINA, A.F., inzhener; MATVEYEV, A.S., kandidat tekhnicheskikh nauk; MIL'MAN, B.S., kandidat tekhnicheskikh nauk; PAVIUSHKIN, N.M., kandidat tekhnicheskikh nauk; PTITSYN, V.I., inzhener [deceased]; RAKOVSKIY, V.S., kandidat tekhnicheskikh nauk, RAKHSHTADT, A.G., kandidat tekhnicheskikh nauk; RYABCHENKOV, A.V., professor, doktor khimicheskikh nauk; SIGOIAYEV, S.Ya., kandidat tekhnicheskikh nauk; SMIRYAGIN, A.P., kandidat tekhnicheskikh nauk, SULIKIN, A.G., inzhener; TUTOV, I.Ye., kandidat tekhnicheskikh nauk, KHRUSHCHOV, M.M., professor, doktor tekhnicheskikh nauk; TSYPIN, I.O., kandidat tekhnicheskikh nauk; SHAROV, M.Ya., inzhener; SHERMAN, Ya.I., dotsent; SHMELEV, B.A., kandidat tekhnicheskikh nauk; YUGANOVA, S.A., kandidat fiziko-matematicheskikh nauk; SATEL', R.A., doktor tekhnicheskikh nauk, redaktor; SOKOLOVA, T.F., tekhnicheskiy redaktor

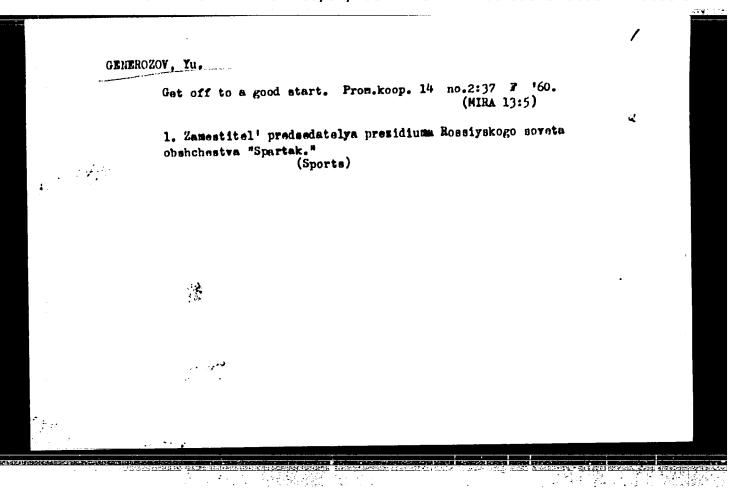
[Machine builder's reference book] Spravochnik mashinostroitelia; v shesti tomakh. izd-vo mashinostroit. lit-ry. Vol.6. (Glav. red.toma E.A.Satel'. Izd. 2-oe, ispr. i dop.) 1956. 500 p. (MIRA 9:8) (Machinery--Construction)

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SEVERO-ATTRIBATERIY PULBERY BYNON I YERO BHACHERIYE DLYA TOSSII. FETHOTEADW, TIP. RED. HERIO-DICHERKIKHW IND. MINISTER-BINA FINANSCYW, 1915. 164 p.

At lead of fitle: MICISTERSTUD ORGOVLI I PROFYBHLEM-MOSTI. GIDEL" CREWLI.



L 12614-63 EWT(1)/BDS/ES(a)/ES(b)/ES(c)/ES(k) AFFTC Pb-4 A/DD ACCESSION NR: AP3001542 S/0216/63/000/003/0391/0404

AUTHOR: Tageyeva, S. V.; Brandt, A. B.; Korshunova, V. S.; Generozova, I. P.

TITLE: Optic system characteristics of a Chlorella suspension and its photosynthetic activity

SOURCE: AN SSSR. Izvestiya. Seriya biologicheskaya, no. 3, 1963, 391-404

TOPIC TAGS: chlorella, suspension, optic system, photosynthesis, autotrophic component

ABSTRACT: Chlorella suspensions are of interest as a possible food source and as an autotrophic component in space ships for prolonged flights. Data on the optic characteristics of such suspensions can be useful for more intensive growth of Chlorella cells. Several Chlorella suspension strains of different density were investigated on a general purpose apparatus for studying optic characteristics. Light absorption by the same type of Chlorella suspension conforms to the Buger-Lembert-Beer law and the absorption value is determined mainly by pigment (chlorophyll) concentration. But the absolute

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absorption value for different Chlorella types depends on cell size and microscopic structure. Small cells of a Chlorella suspension with a chloroplast of a more regular spheroid shape have a greater light diffraction capacity than large cells with a cuplike chloroplast. The light diffraction coefficient of low concentration Chlorella suspensions is proportional to the number of cells in the volume tested. Optic properties of Chlorella suspensions change according to the regularities established in physics. The light absorption coefficient of a Chlorella suspension increases slightly during bubbling at 90 1 per hr due to light diffusion at the interphase boundary of water and air but there is no change in the optic properties of the Chlorella cells. Data on optic parameters of Chlorella suspensions can provide insights into the nature of photosynthesis and help produce unicellular cultures of higher productivity. This type of study should be developed together with methods of studying ultrathin structures, biophysical indices, and the respective functional states of individual cells and of suspensions as a whole. Orig. art. has: 10 figures.

ASSOCIATION: Institut biologicheskoy fiziki Akademii nauk SSSR (Institute of Biological Physics, AN SSSR)

'Card 2/32

TAGEYEVA, S. V.; GENEROZOVA, I. P.; BRAINT, A. B.; KORSHEMOVA, V. C.

"Relations between the ultra-fine structure of the plant plantin apparatum and

its functions."

report submitted for 10th Intl. Botanical Cong, Edinburgh, 3-12 Aug 64.

Inst of Biological Physics, AS USSR, Moscow.

ACCESSION NR: AT4037704

\$/2865/64/003/000/0335/0354

AUTHOR: Tageyeva, S. V.; Brandt, A. B.; Korshunova, V. S.; Generozova, I.P.

TITLE: Characteristics of algae suspensions as optical systems

SOURCE: AN SSSR. Otdeleniye biologicheskikh nauk. Problemy* koszicheskoy biologii, v. 3, 1964, 335-354

TOPIC TAGS: light absorption, photosynthesis, closed ecological system, algae, Chlorella, life support

ABSTRACT: The optical properties of suspensions of Chlorella pyrenoidosa P-82 and Chlorella sp. K strains have been studied with the aid of a universal device for investigation of optical properties of plant leaves. Light absorption by Chlorella suspensions is largely determined by concentration of pigments (chlorophyll). Nevertheless, the absolute value for various strains of Chlorella strongly depends on cell dimensions and their microscopic structures. Many cells of the Chlorella sp. K suspension possessing chloroplasts of a more regular spherical shape have a greater light scattering capacity than the larger Chlorella pyrenoid—shape have a cup-shaped chloroplast. The value of the scattering

Card 1/3

ACCESSION NR: AT4037704

coefficient of both types of Chlorella suspensions at low densities is proportional to the density of suspensions. Transmission of a directed light beam by the suspension does not depend on the wavelength of the light, but can be explained by the "sieve effect." In the study of synchronous cultures of Chlorella pyrenoidosa P-82, considerable changes were found in its optical properties during development of cells. The greatest light absorption was found in the period of active growth and chlorophyll accumulation, i. e., 4 to 9 hr after the onset of the autospore growth. After cell division the amount of chlorophyll and the intensity of photosynthesis in the new autospores decrease considerably. At the same time the coefficient of absorption and the photosynthesis of the whole suspension continues to increase owing to the increase of suspension density at the expense of divided cells. An insignificant increase in the coefficient of light absorption of the Chlorella suspension when air is bubbled through the suspension (90 1/hr) is due to the scattering of light at the interface between water and air and not to a change in the optical properties of the cells. Knowledge of the optical parameters of strains of algae can provide valuable information on the nature of their photosynthetic mechanism and can also be used for purposes of calculation in designing equipment for obtaining high-productivity cultures of unicellular algae. On the basis of the data obtained, it is possible to draw the conclusion that if various

Card 2/3

ACCESSION NR: AT4037704

strains of Chlorella are to be used as one of the basic autotrophic components in the spacecraft system of the future, the particular natures of their optical systems should be studied in detail so that they can be taken into consideration in designing life support equipment.

ASSOCIATION: none

SUBMITTED: 00

ENCL: 00

SUB CODE: PH, LS

NO REF SOV: 015

OTHER: 014

GME OZOVA, Inna Pavlovna; TAGEYEVA, C.V., kard. bloc. rauk, otv.red.; FASHKOVSKIY, Yu.A., red.

[Ultrastructure of chloroplasts; an atlas] Ultrastruktura khloroplastov; atlas. Moskva, lzd-vo "Nauka," 1965. 21 p. (Mich 18:3)

ALIMOV, Yangenly Waddimirovich; GENEROW, Bella lanakovna; FILIFICVICH, K.A., red.

[Selection of the optimum technological process for the manufacture of foundry molds and cores for unit and small-lot production] Vyber optimalinogo tekhnologicheskogo protessa izgotovlenila liteinykh form i sterzhnoi pri individualinom i melkoserilnom proizvodstve. Leningrad, 1965.

(MIRA 18:7)

AUTHOR: Generson, I.G., Engineer.

122-1-14/34

TITIE:

The effect of the reduction factor in drawing out on the mechanical properties of disc type forgings. (Vliyaniye koeffitsiyenta ukova pri vytyazhke na mekhanicheskiye

svoystva pokovok tipa diskov)

"Vestnik Mashinostroyeniya" (Engineering Journal), 1957, No.1, pp. 49 - 55 (U.S.S.R.) PERIODICAL:

ABSTRACT: Whilst the really vital operation in the forging of disc blanks is upsetting, normally conducted to the extent of a height reduction by a factor of 2 or 3, the forging coefficient in drawing out the billet has also been held around 2.5 to 3.0 (in accordance with FOCT 2335-50) without real justification The importance of a correct choice is based on the desire to use smaller billets (having less non-uniformity) without intermediate upsetting and drawing out operations. A series of tests (carried out by the Nevsk Engineering Plant) on 0.45% carbon steel (including 0.3% Si, 0.56% Mn, 0.36% Cr, 0.24% Ni, 0.023% S and 0.027% P) discs of 200 or 120 mm height and various diameters representing drawing out reduction factors between 1.1 and 5.0 is reported. The blanks were drilled in the centre and machined all over before a double normalising Card 1/2 treatment. Tensile test specimens were cut in the tangential,

The effect of the reduction factor in drawing out on the mechanical properties of disc type forgings. (Cont.) 122-1-14/34 radial and axial directions. The test results are shown in graphs and the macro-structure is reproduced in photos. Detailed discussion concludes that with an upset factor between 3.0 and 5.4, the reduction factor in the drawing out of billets has almost no effect on the mechanical properties of forged discs in the tangential and radial directions. Only the ductility (expressed by the reduction in area) in the axial direction specimens suffers a drop which becomes pronounced below a reduction factor of 3.

There are 6 figures, including 3 graphs and 1 photograph Card 2/2 and 2 tables.

ASSOCIATION: Nevsk Engineering Plant imeni Lenina (Nevskiy

Mashinostroitel'niy Zavod imeni Lenina)

AVAILABLE: Library of Congress

SOV/137-59-3-6890

Translation from: Referativnyy zhurnal Metallurgiya 1959, Nr 3, p 282 'USSR)

Generson, I.G. AUTHOR:

The Technology of Forging of Impeller Wheels for Centrifugal Compres-TITLE

sors (Tekhnologiya kovki diskov tsentrobezhnykh kompressornykh

mashin)

PERIODICAL. V sb.: Novoye v kuznechno-shtampovochn tsekhakh Leningrada Leningrad, 1958, pp 44-77

ABSTRACT. The author examines the peculiarities of forging of large-diameter (up to 1000-1200-mm) impeller wheels with a thin rim (up to 2-3 mm in the narrowest section) and a high hub (up to 150-200 mm). Properties of

steels employed in the manufacture of the wheels and considerations on the location of rings on the forgings for purposes of mechanical testing are discussed together with the compilation of drawings of the forgings. Problems in the selection of the ingot, computation of the

ratio of the original cross section to the final cross section of the forging, as well as temperature conditions of heating of the billets

are analyzed in detail. Various techniques of manufacturing of forgings are described: Open-die forging, forging in backing dies, and Card 1/2

APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000514720003-9"

SOV/137-59-3-6890

The Technology of Forging of Impeller Wheels for Centrifugal Compressors

forging followed by bending in the dies of a hydraulic press. A table of the corresponding coefficients of utilization of metal is also given. The problem of temperature conditions of cooling is discussed, and cooling graphs for various types of steels are shown.

Card 2/2

30V/137-59-7-16177

Translation from: Referativnyy zhurnal, Metallurgiya, 1959, Nr 7, p 276 (USSR)

AUTHOR:

Generson, I.C.

PERCE:

Forging of Disks and Covers for Turbo-Airblowing Machines

PERCIODICAL:

Tr. Nevsk. mashinostr. z-da, 1958, Nr 4, pp 133 - 171

MESTRACT:

The production of forged disks and covers is described in detail. Changes in the mechanical properties depending on shape, forging conditions etc. are investigated. It was stated that increased ingot weight caused reduced ductility and an characteristics of test disk rings. In shrinkage (coefficient of reduction 3 - 5.4), decreased reduction of size in drawing did not affect the mechanical properties in the tangential and radial direction but had a negative effect on mechanical properties (in particular on characteristics of ductility) in the axial direction. Cooling and heat treatment conditions and quality control of forged disks were also investigated.

Ye.L.

and 1/1

AUTHOR: Generson, I. G., Engineer

129-58-8-10/16

TITLE: Influence of the Temperature at the Termination of Forging on the Mechanical Properties of the Forgings (Vliyaniye temperatury kontsa kovki na mekhanicheskiye

svojstva pokovok)

PERIODICAL: Metallovedeniye i Obrabotka Metallov, 1958, Nr 8, pp 46-51 + 1 plate (USSR)

ABSTRACT: The experiments were carried out with discs of the Steel 40N of the following composition: 0.45% C, 0.20% Si, 0.65% Mn, 0.96% Ni, 0.018% S and 0.022% P, smelted in a 10-ton electric furnace with a basic bottom. The blanks were forged in the form of smooth 400 mm dia.,80 mm high discs from ingots weighing 1200 kg. After heating to 1160°C the ingots were deformed by means of a 6-ton hammer to a diameter of 200 mm (terminating forging at 860 to 900°C) and, following that, they were cut into blanks of 320 mm length, which were subsequently upset to 80 mm on a three-ton hammer. This operation was effected under various thermal conditions within the temperature range used for the given steel when forging turbine discs. The initial forging temperature was varied between 900 and 1250°C, the temperature at the end of the forging varied between 800 and 1150°C. A part of the blanks were upset Card 1/5

129-58-8-10/16 Influence of the Temperature at the Termination of Forging on the Mechanical Properties of the Forgings

without additional preheating, immediately after extrusion and cutting of the ingot; the other blanks were heated in a mazout chamber furnace to specified temperatures. The annealing time of the blanks was 2 to 3 hours, which corresponded to the longest duration of heating of blanks during forging of discs of turbines and compressors of small and of medium dimensions. Six discs were forged according to each variant and these were subjected to the following preliminary heat treatment: isothermal annealing of the forgings in the furnace at 600 to 650°C for 4 hours followed by cooling in air; annealing with recrystallisation according to the normal production process with cooling of the forgings in the furnace down to 150°C; isothermal annealing in the furnace for 4 hours at 600 to 650°C followed by normalisation annealing at 850 to 860°C. After rough machining the discs were heat treated according to a specified regime, namely, quenching in oil from 850 to 860°C and tempering at 610 to 630°C.

Card 2/5

129-58-8-10/16 Influence of the Temperature at the Termination of Forging on the Mechanical Properties of the Forgings

cooling in the furnace down to 300°C. From the heat treated discs ring-shaped test specimens were cut with dimensions as shown in Fig.1, p 46, for investigating the strength properties in the tangential direction. The tensile tests were effected on specimens of 10 mm dia., 100 mm length and the impact tests were effected on Mesnager type specimens. The average values of the mechanical properties of the metal of the experimental discs as a function of the temperature at the termination of the deformation process are graphed in Fig.2, p 47, and it can be seen from the curves that, with increasing of these temperatures from 800 to 1000°C, there is a clear tendency to an increase in the ductility and the impact strength; termination of the forging at 1070 to 1080°C does not reduce the strength properties of the discs. An appreciable decrease of the ductility and the impact strength was observed only if the temperature at the termination of the forging exceeded 1080 to 1100°C.

The finest grain and most uniform structure in the Card 3/5 normalised and in the heat treated state is observed in

129-58-8-10/16 Influence of the Temperature at the Termination of Forging on the Mechanical Properties of the Forgings

discs for which the temperature at the termination of forging equalled 1000 and 1070°C (Fig.3, plate facing p 41). The presence of large grains, which are non-uniform as regards size, was observed in discs, the forging of which was terminated at 800°C. Investigations were also made on experimental production batches of turbine compressor discs (Fig.4) with hub thicknesses of 170-200 mm forged from blanks of the Steels 40N, 40Kh, 34KhM and 34KhN3M. On the basis of the obtained results changes were introduced in the technology of forging a number of important turbine components made of the above enumerated steels, namely, the temperatures at the termination of the deformation were increased to 1050 to 1080°C using intermediate heating to the relatively high temperature of 1050°C. The results obtained with a large number of components forged from steels of various heats according to the here described new regimes have confirmed the conclusions made on the basis of experimental work. No forgings were detected which had unsatisfactory fractures and necessitated using particular types of heat treatment

129-58-8-10/16

Influence of the Temperature at the Termination of Forging on the Mechanical Properties of the Forgings

after forging with temperatures of up to 1080°C on the termination of the forging. Introduction of the new thermal regimes of forging brought about an increase of the productivity of the forging equipment by 10 to 20% and enabled introduction of more rational technological processes using forging hammers of smaller ratings. There are 4 figures, 1 table and 3 references, all of which are Soviet.

ASSOCIATION: Nevskiy mashinostroitel'nyy zavod imeni V. I. Lenina (Neva Machine Works imeni V. I. Lenin)

1. Forgings--Mechanical properties 2. Forgings--Temperature factors 3. Forgings--Test methods

SOV/122-58-12-13/32

NOT EXCELL

AUTHOR: Generson, I.G., Engineer

TITLE:

Concerning the Use of the Bend Test with Forgings for Important Components (Ob ispytaniyakh na zagib pokovok

otvetstvennogo naznacheniya)

PERIODICAL: Vestnik Mashinostroyeniya, 1958, Nr 12, pp 35-37 (USSR)

ABSTRACT: Test pieces are usually cut from all important forgings (turbine discs, shafts etc.) and are subjected to tensile, elongation, impact and bend tests. Table 1 gives the minimum requirements for three types of forging. Analysis (Table 2) of test pieces, taken over 3 years, from 12,762 forgings, shows 73 instances of failure to satisfy the bend test together with failure to meet one or other of the tensile, elongation or impact test requirements. only 29 cases, the bend test requirement was not met while all other tests were satisfied. Of these cases, the bend test was satisfied in 18 instances when the test was repeated. Table 3 shows the actual values obtained for all tests in 16 cases where the bend test piece had failed on first test and passed on repeated test (the coupled

figures in each column are for first test and for repeat Card 1/3 The evidence is that bend test failures, alone, test).

SOV/122-58-12-13/32 Concerning the Use of the Bend Test with Forgings for Important Components

give little proof that the material has insufficient degree of plasticity - they are in fact mainly attributable to local imperfections such as inclusions in the metal. Furthermore, the comparitively large specimen required for bend test demands the addition of a considerable margin to the forgings in many cases, to provide sufficient material for cutting out the test piece. This margin often takes the form of a boss on the forging and material from this boss does not represent the true property of the forging itself. In view of the doubtful value of the bend test, and the fact that local defects such as inclusions are more properly found by crack detection techniques, it is suggested that this test might

Card 2/3

SOV/122-58-12-13/32 Concerning the Use of the Bend Test with Forgings for Important

Components

well be eliminated from the standard requirements, with consequent saving in time and material, and improvement to the general properties of the forging through elimination of unnecessary margins.

There are 2 figures and 3 tables.

ASSOCIATION: Nevskiy mashinostroitel'nyy zavod imeni V. I. Lenina (Nevskiy

Machinery Plant imeni V. I. Lenin)

Card 3/3

S/114/60/000/002/004/007 E193/E183

16 2120 AUTHOR:

Generson, I.G., Engineer

TITLE:

The Effect of the Degree of Deformation on the

Mechanical Properties of Forged Discs

PERIODICAL: Energomashinostroyeniye, 1960, No. 2, pp. 34-37

TEXT: As a rule, the mechanical properties of steel forgings are better than those of cast material. The object of the present investigation was to study the effect of degree of deformation on the mechanical properties of forged turbine, or compressor, discs. Medium-carbon steel 45, containing 0.47% C, 0.24% Si, 0.56% Mn, 0.028% S, and 0.024% P, was used in the experiments. A 10 t electric-arc furnace, with basic lining, was used for melting the steel, which was cast into tapered, 1.8 t ingots of octagonal cross-section. All the ingots were then hot-forged to cylindrical shape, the degree of deformation (the final/initial length ratio) attained in this operation being 1.2. Blanks, 400 mm in diameter and 130-1040 mm thick, were then cut from the bottom portions of the ingots, and these were forged into flat discs, all 130 mm thick and 400-1095 mm in diameter. In this manner, a series of forgings Card 1/5

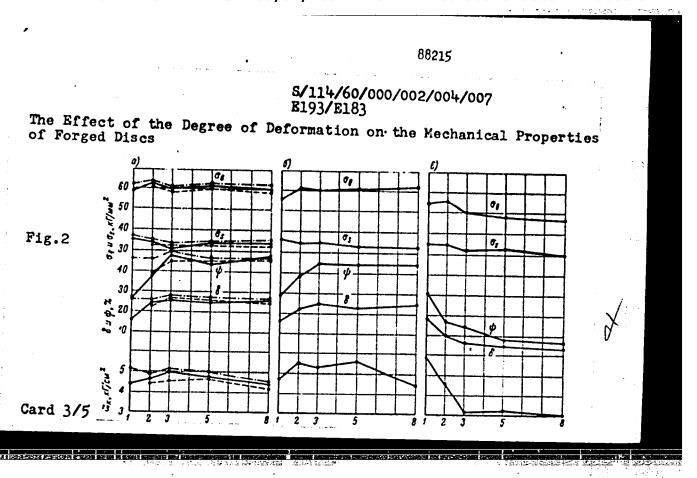
S/114/60/000/002/004/007 E193/E183

The Effect of the Degree of Deformation on the Mechanical Properties of Forged Discs

was obtained with the degree of deformation (the initial/final thickness ratio) varying between 1 and 8. After forging, the discs were cooled in the furnace, according to a schedule recommended for this steel. The discs were then machined to 120 mm thickness, and holes 80 mm in diameter were bored in the centres, after which the discs were normalized at 860 °C and tempered at 600 °C. Test pieces were then cut from various portions of each disc for the determination of the mechanical properties of the forgings in the axial, radial and tangential directions. U.T.S. (σ_b , kg/mm²), yield point (σ_s , kg/mm²), reduction of area (ψ , \$), elongation (σ_s , and impact strength (σ_s , kgm/cm²), were determined in each case. The results are given in the figure reproduced below,

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Card 2/5



S/114/60/000/002/004/007 E193/E183

The Effect of the Degree of Deformation on the Mechanical Properties of Forged Discs

where σ_b , σ_s , ψ , δ , and a_k (in kg/cm² and β respectively) of test pieces cut in (a) tangential, (6) radial, and (8) axial direction, are plotted against the degree of deformation (as defined above) of the forged discs: continuous, broken, and dotted curves relate to results obtained on test pieces cut at a distance of one third of the radius from the central hole, near the central hole, and at the periphery of the disc, respectively. The following conclusions were reached. 1) As far as the density of the metal and the mechanical properties in the tangential and radial directions are concerned, no advantage can be gained in forging steel 45 discs by increasing the degree of deformation above 3. 2) The mechanical properties (particularly plasticity and impact strength) of forged discs in the axial direction, deteriorate with increasing degree of deformation. Consequently, in cases when turbine discs are subjected to axial service loads, the degree of deformation in forging should be limited to 2-3.

Card 4/5

S/114/60/000/002/004/007 E193/E183

The Effect of the Degree of Deformation on the Mechanical Properties of Forged Discs

3) The mechanical properties of the forged discs are not affected by the presence of isolated regions of dendritic structure.
4) Following the findings of the present author, the forging procedure in several turbine producing factories was changed, in that discs which previously had been forged to attain the degree of deformation (measured at the hub) equal 5 to 6, are now being forged with the degree of deformation equal 3 to 3.5. This has brought about a 10-15% increase in the productivity of the forging equipment and lowered the percentage of rejects.

There are 4 figures, 1 table and 4 Soviet references.

Card 5/5

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S/182/62/000/005/002/007 D038/D113

AUTHOR:

Generson, I.G.

TITLE:

Dependence of the disc quality on the forging reduction ratio

PERIODICAL:

Kuznechno-shtampovochnoye proizvodstvo, no. 5, 1962, 5-9

TEXT: The effect of the forging reduction ratio on the quality of 13 smooth discs forged from 5.7 t, 300 mm thick ingots was studied at the Nevskiy zavod (Neva Plant). Discs made from 34 XH3 M (34XhN3M) steel were tested. The initial and final forging temperatures were 1170-1190°C and tested. The initial and final forging temperatures were 1200-1190°C and 1500-900°C, respectively. Blanks were upset on a 3000-t capacity press with a 500 mm wide block. Forged discs with a 700-780°C surface temperature were kept in a heating furnace at 650°C for 108 hr, and cooled to 160°C. Were kept in a heating furnace at 650°C for 108 hr, and cooled to 160°C. Were kept in a heating furnace at 650°C for 108 hr, and cooled to 160°C. The discs were hardened at 860°C, cooled in oil and tempered at 610-630°C. The discs were hardened at 860°C, cooled in oil and tempered at 610-630°C. The discs of individual discs, then varied between 269-311 HB. Conclusions: hardness of individual discs, then varied between 269-311 HB. Conclusions: hardness of individual discs, then varied between 269-311 HB. Conclusions: hardness of individual discs, then varied between 269-311 HB. Conclusions: hardness of individual discs, then varied between 269-311 HB. Conclusions: hardness of individual discs, then varied between 269-311 HB. Conclusions:

Card 1/2

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CIA-RDP86-00513R000514720003-9

Dependence of the disc quality ...

3/182/62/000/005/002/007 D038/D113

at an upsetting rate of 2.5; (2) a 1.5 upsetting rate was insufficient for working 300 mm thick discs weighing 5.7 t; (3) an upsetting rate of 4 is recommended for up to 300 mm thick turbine disc forgings; (4) preliminary upsetting of ingots promoted better and more uniform mechanical properties along the entire forging at 1.5 and 2.5 upsetting rates; (5) the mechanical properties of the circumferential disc zones were only slightly affected by the upsetting rate. There are 6 figures and 2 tables.

Card 2/2

GENERSON, Isaak Getselevich; PAVLOVICH, P.M., inzh., retsenzent;
DENINA, I.A., red.izd-va; KUREPINA, G.N., red.izd-va;
PETERSON, M.M., tekhn. red.

[Production of disk forgings for turbines and compressors]
Proisvodstvo pokovok turbinnykh i kompressornykh diskov. Moskva, Mashgis, 1962. 277 p. (MIRA 16:2)
(Steel forgings) (Disks, Rotating)

APPROVED FOR RELEASE: 08/31/2001 CIA-RDP86-00513R000514720003-9"

-- GENERSON, 1.6.

PHASE I BOOK EXPLOITATION

SOV/6361

Generson, Isaak Getselevich

Proizvodstvo pokovok turbinnykh i kompressornykh diskov (Manufacture of Forgings for Turbine and Compressor Discs) Moscow, Mashgiz, 1962. 277 p. Errata slip inserted. 2500 copies printed.

Reviewer: P. M. Pavlovich, Engineer; Eds. of Publishing House: I. A. Denina, and G. N. Kurepina; Tech. Ed.: M. M. Peterson; Managing Ed. for Literature on Machine-Building Technology, Leningrad Department, Mashgiz: Ye. P. Naumov, Engineer.

PURPOSE: The book is intended for engineering personnel at plants and scientific research institutes.

COVERAGE: Experience gained in the fabrication of forgings for discs of turbines and centrifugal compressors is summarized. Characteristics of the steels employed are presented and special metallurgical features

Card \$/6. 1/2

Manufacture of Forgings (Cont.)

SOV/6361

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of their production and the effect of forging conditions on the quality of discs are discussed. Standard processes of forging and heat treatment of structural-alloy steel discs are also outlined. The author expresses his thanks to metallurgists at the Nevskiy Machine-Building Plant im. V. I. Lenin for their assistance. There are 51 references: 49 Soviet, and 2 English.

TABLE OF CONTENTS:

Foreword	
•	3
Ch. I. Special Design-Features of Discs 1. Discs for steam turbines	5
2. Discs for compressors	5
	8
Ch. II. Characteristics of Steels Employed 3. Requirements for mechanical properties of metal	13
mediamear properties of metal	13
Card 2/6-1/2	

ACCESSION NR: AP3004616

3/0182/63/000/007/0008/0012

AUTHOR: Generson, I. G.

TITLE: A variant in the technique of disc forging from elongated ingots

SOURCE: Kuznechno-shtampovochnoye proisvodstvo, no 7, 1963, 8-12

TOPIC TAGS: forging, disc forging, ingot forms, drawing, turbine discs, compressor discs, billeting, steel 34KhN3M, steel 34KhM, steel 40Kh, defectoscope UZD-7N, forged disc mechanical properties, forged disc plasticity, drawing effect on strength, drawing effect on plasticity

ABSTRACT: A new procedure for forging turbine and compressor discs was tested experimentally. It differred from the conventional method by the omission of two steps: ingot billeting and press cutting of blanks. In the new procedure the non-. billeted ingots were cut by acetylene torches into blanks which were then removed for heating and reduction to the final size. The last two steps were carried out by the usual procedure. The total time necessary for a forging cycle was shortened considerably by the new technique. The discs were made of steels 31khn3M (composition in %: 0.33 C, 0.37 Si, 0.64 Mn, 0.92 Cr, 3.05 Ni, 0.28 Mo, 0.018 S, 0.025 P)

Card 1/2

ACCESSION NR: AP3004616

and steels 34khM and 40kh. The blanks were tested by a supersonic defectoscope UED-7N. Minor defects were discovered in the central sones of the blanks cut from the bottom part of ingots. Tangential, central, and peripheral samples were cut exceed the prescribed requirements. Total mechanical properties were approximately equal in all these samples, but their plasticity factors showed a decrease (in the has: 1 table and 4 figures.

ASSOCIATION: none

SUBMITTED: 00

DATE ACQ: 14Aug63

ENCL: 00

SUB CODE: ML

NO REF SOV: OOO

OTHER: 000

Card 2/2

ACC NR. AP6012609	SOURCE CODE: UR/0182/66/000/004/0013/0016
AUTHOR: Generson, I. G.; Libman,	
ORG: none	В
TITLE: Experience in the production corrosion-resistant austenitic steel	of and research into rotor forgings of Khl8N12M2T
SOURCE: Kuznechno-shtampovochnoy	e proizvodstvo, no. 4, 1966, 13-16
TOPIC TAGS: austenitic steel, engine strength, ferrite / Khl8Nl2M2T austen	eering machinery, metal forging, plasticity, impact
portant work parts which, in addition to ments as to physical homogeneity of ments in the initial experience in the production (~0.09%, C, ~0.89% Si. ~1.50% Mn.	material for certain turbomachine elements operating are mostly represented by rotors, disks and other imposing corrosion resistant, must meet high requiretal and level of strength and plasticity. In particular, of rotor forgings of Khl8Nl2M2T austenitic steel ~16.6% Cr. 12.3% Ni. 2.50% Mo, ~0.66% Ti, ~0.010% Ilding Plant imeni V. I. Lenin has revealed that some of
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ACC NR: AP6012609

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these requirements (particularly the plasticity and impact strength of the rotor metal) are difficult to meet. Accordingly, to eliminate this snag, the authors experimentally produced a 2, 280-kg rotor forging from a 3, 750-kg ingot. The forging itself was produced in a 3000-ton press at temperatures of 1160-860°C, in 7 hot-upsetting and drawing operations until it was brought into the shape shown in Fig. 1. After this it was cooled in air and heat-treated

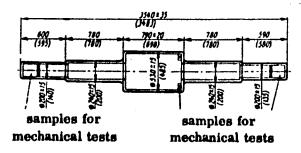


Fig. 1. Sketch of rotor forging (snagging contour) indicating the sites from which samples were taken.

Card 2/3

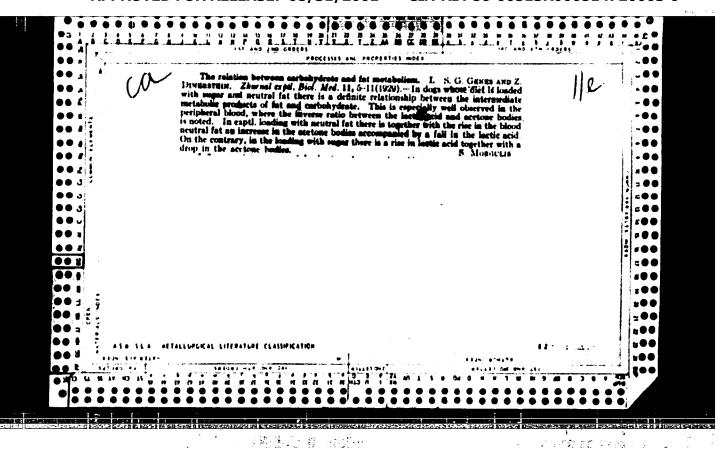
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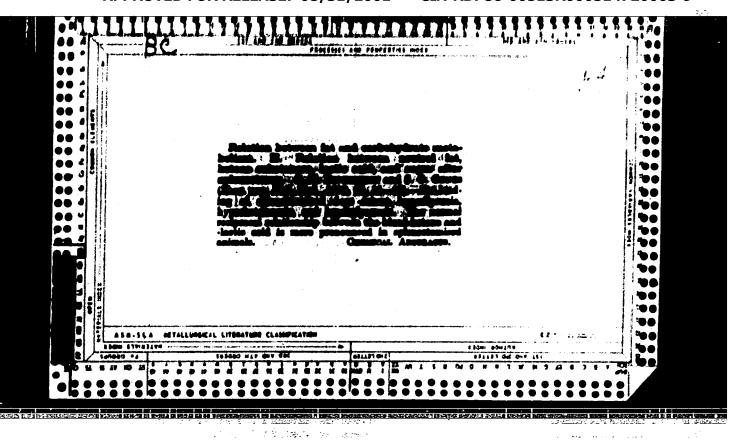
ACC NR. AP6012609

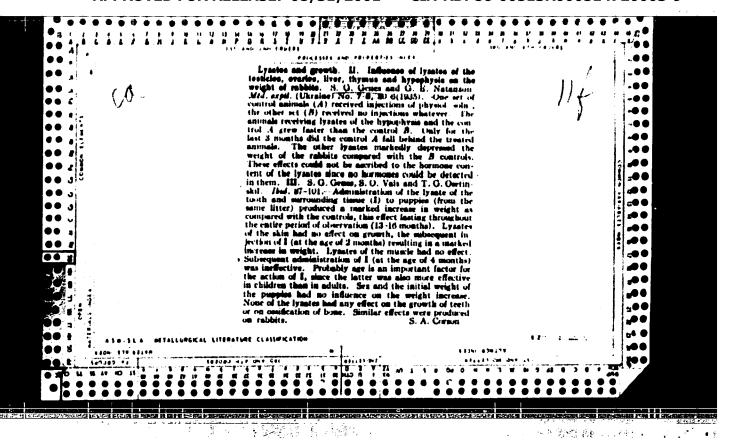
(austenitized at 1150-1170°C with cooling by running water and tempered at 820-840°C for 10 hr with cooling in furnace to 150°C). Subsequent mechanical tests of samples showed a satisfactory level of mechanical properties in the longitudinal direction but unsatisfactory plasticity and impact strength for tangential samples taken from the rotor-barrel end. This prompted a thorough microstructural investigation of the quality of the metal of the entire rotor, which revealed a high content of ferritic phase (as much as 7-9%) running in striated form in the direction of (longitudinal) drawing; this accounts for the relatively low plasticity and impact strength of the metal of the tangential and radial specimens. To reduce the α-phase content and to improve the plasticity and impact strength of Kh18N12M2T steel, metallic Ca (0.5 kg/ton) and Ce (2 kg/ton) were added to the melt from which the next forging was produced. This time the mechanical properties of the tangential and radial specimens were also found satisfactory. Orig. art. has: 7 figures, 4 tables.

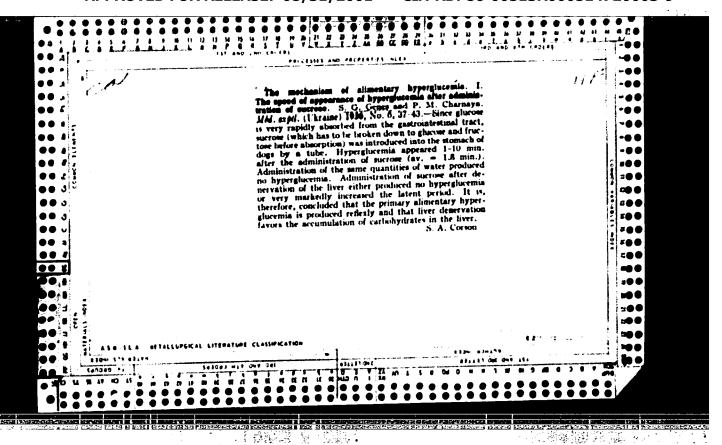
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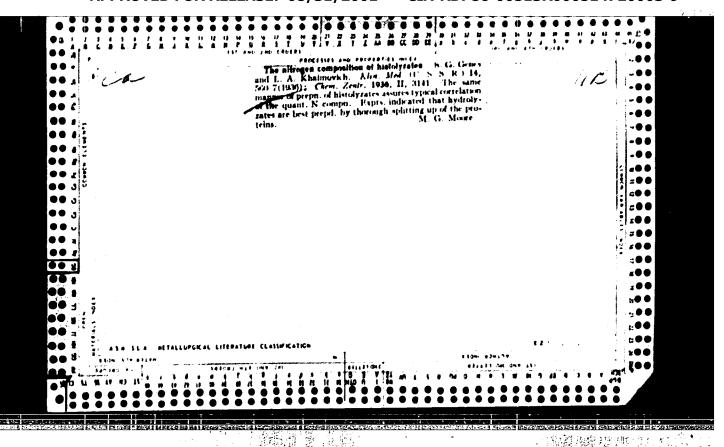
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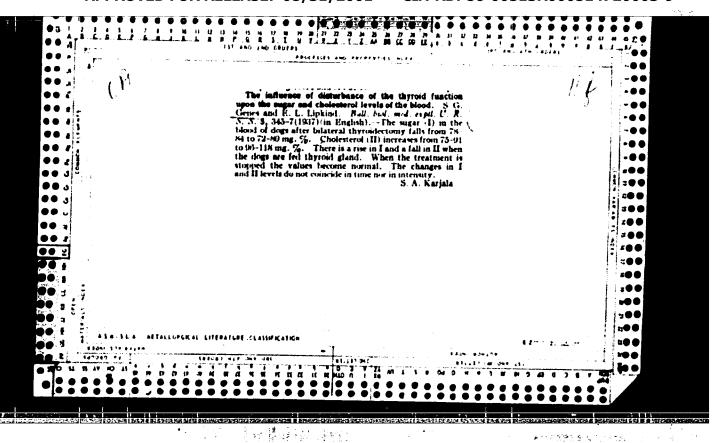


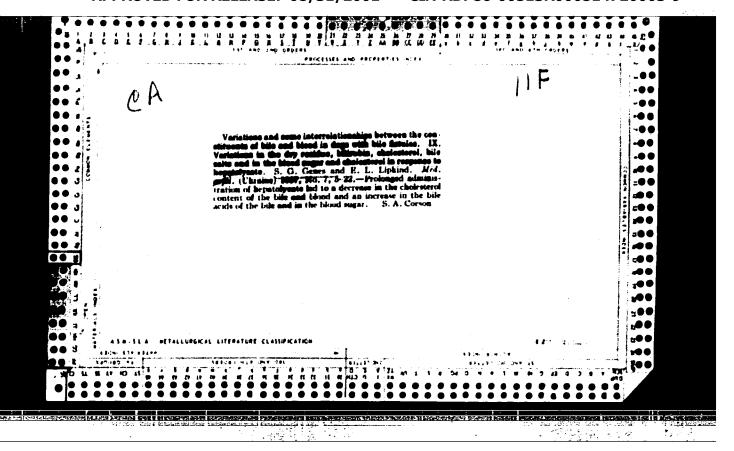


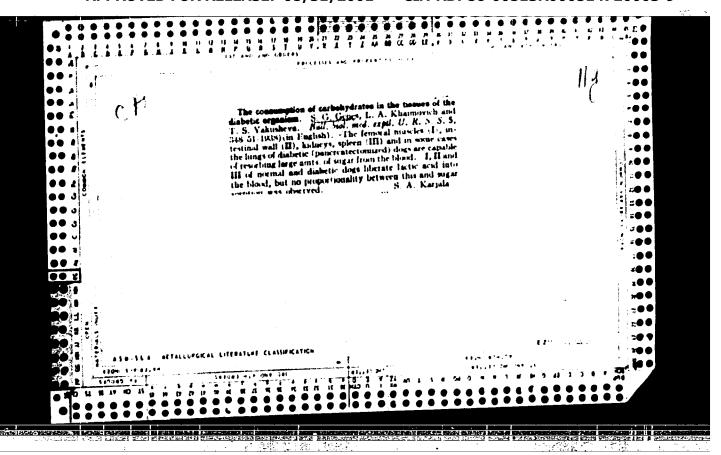


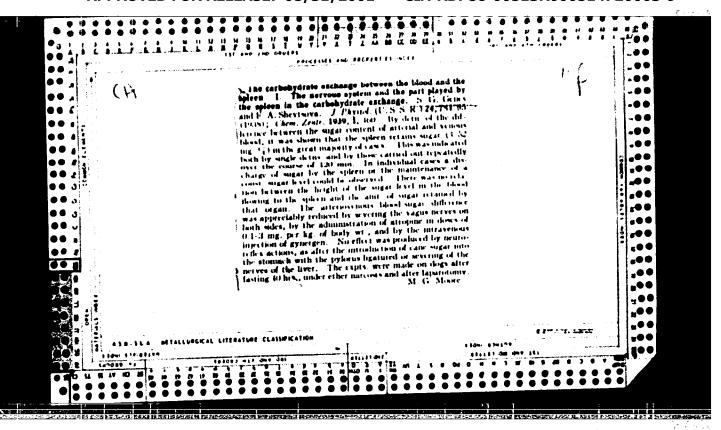


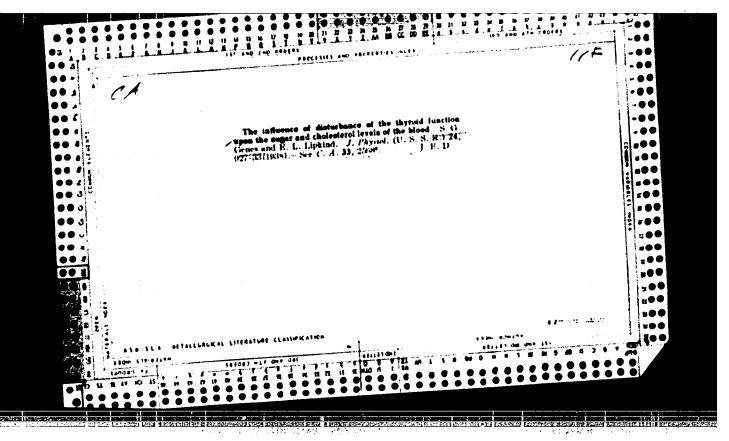


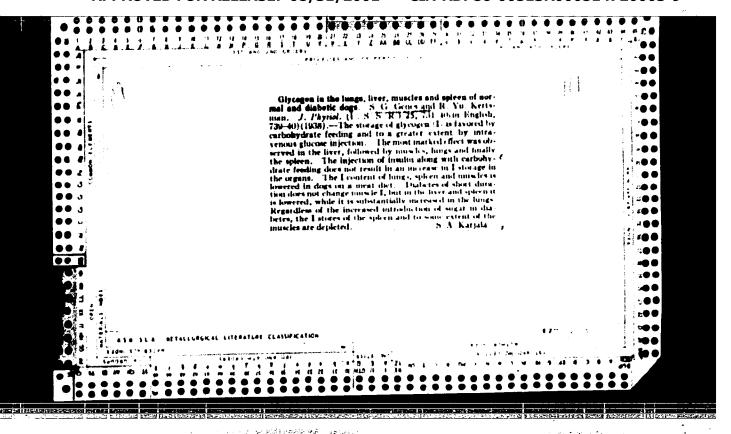


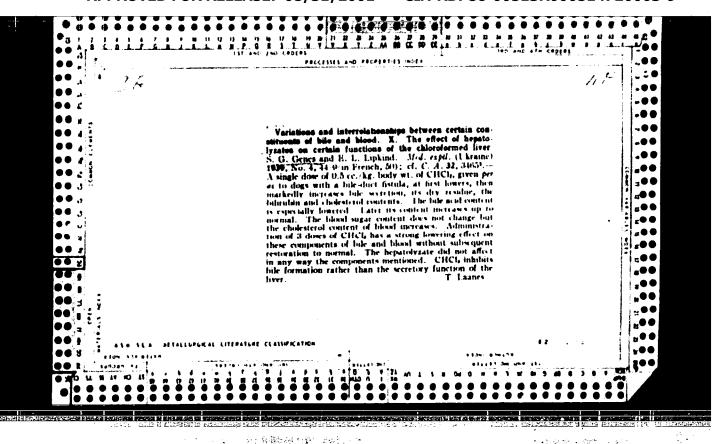


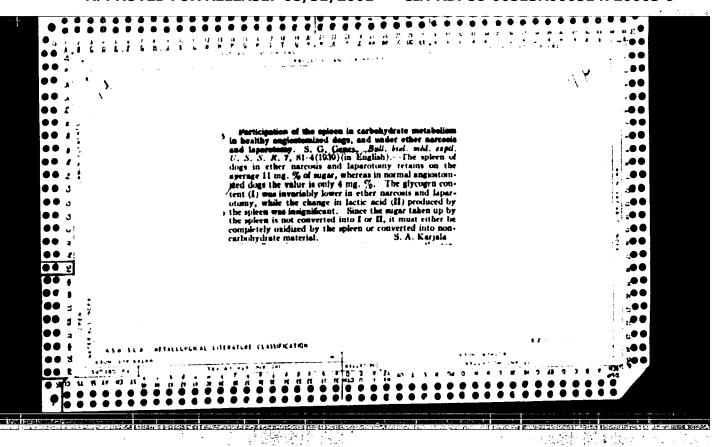


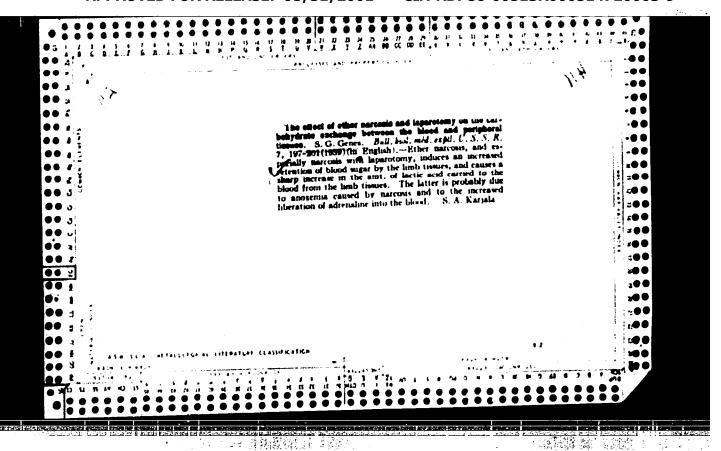


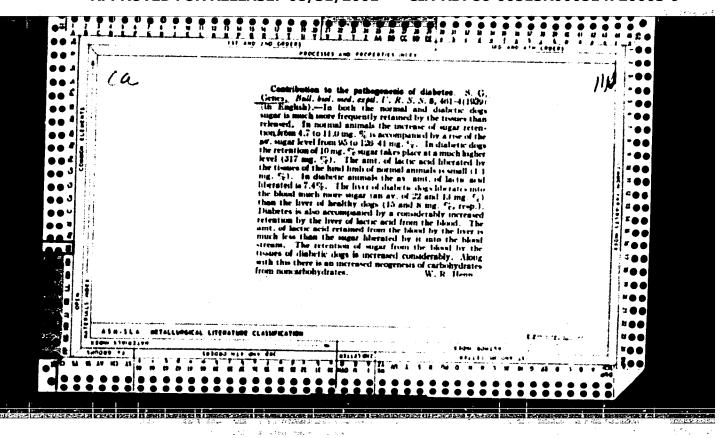


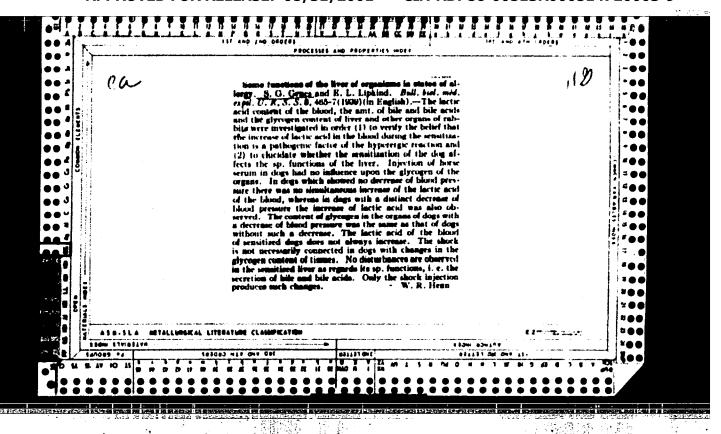


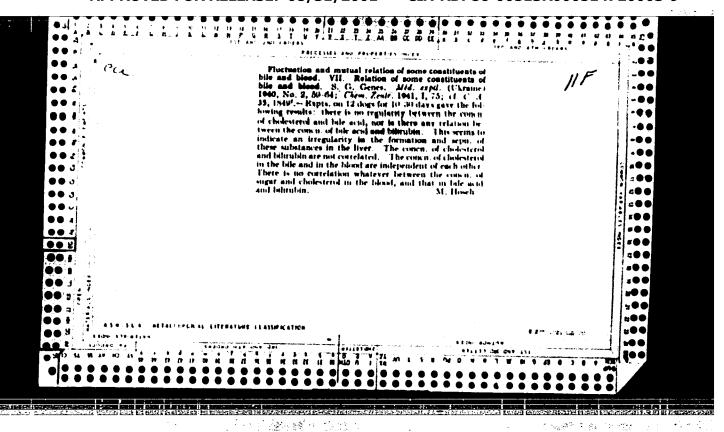


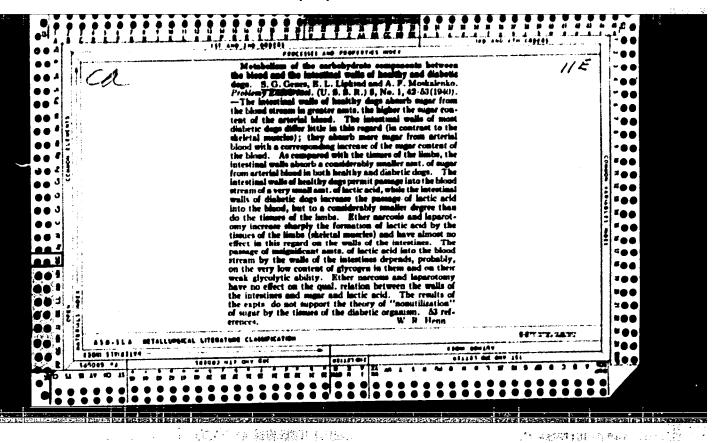


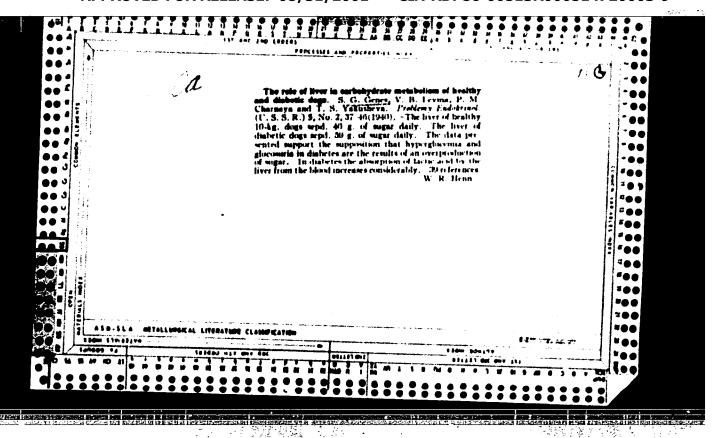


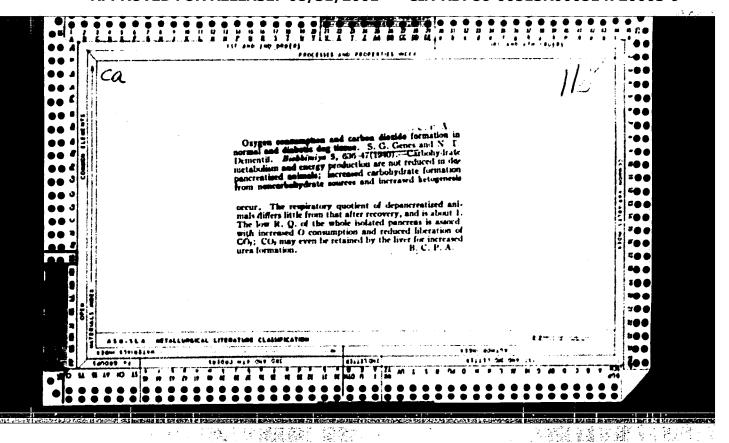


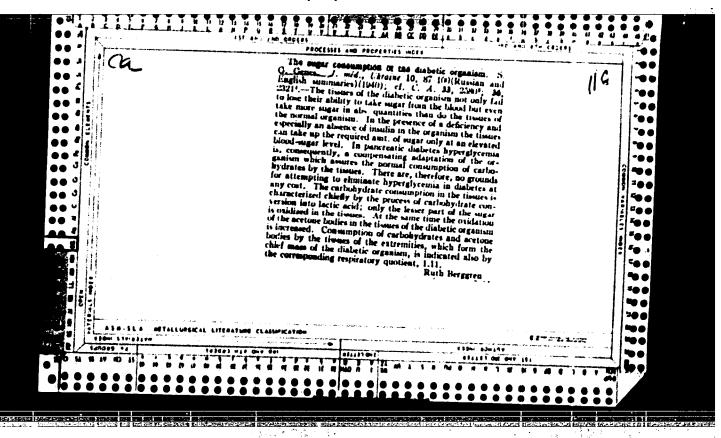












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